Tuesday, 10/24/2006 11:08:55 AM Date Kim Johnston User: **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : FITTING Customer : 29140 **Job Number** : 10869 **Estimate Number** Part Number : D32161 AIU: P.O. Number : D3216 REV A S.O. No. : NIA **Drawing Number** : 10/24/2006 This Issue : N/A Project Number : NC Prsht Rev. : SMALL /MED FAB : 10/24/2006 Type **Drawing Revision** First Issue :NA : 28879 Material **Previous Run** 100 Um: Qty: Each : 11/10/2006 **Due Date** Written By Checked & Approved By New Issue KJ/RF Comment Est Rev:B Now on Waterjet 06-07-03 JLM **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: 1.0 M304S11GA 304/316 .125 Sheet 0.0302 sf(s)/Unit Total: 3.0240 sf(s)Comment: Qty.: 304/316 .125 Sheet (M304S0125) Batch: MIO146 WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3216 M 06 11 03 Dwg Rev: A Prog Rev: 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHIN QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK SMALL & MEDIUM FAB RESOUR SMALL FAB 5.0

Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble until parts have a polished finish.

Dart Aerospace Ltd

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W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No.		PAR #-	Fault Cate	agony:	NCR. Ves	NO DOA	. ~	P Date: 70	6/11/15
Part No: PAR #: Fault Category:					QA: N/C Closed: Date:				
NCR:		V	VORK ORD	ER NON-CONFORMA					
	STEP	Description of NC	Corrective Action Section B			Verific	Verification		Approval
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date			Approval Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Tuesday, 10/24/2006 11:08:55 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: FITTING Customer: CU-DAR001 Dart Helicopters Services Job Number: 29140 Part Number: D32161 Job Number: Description: Seq. #: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 57 416 FINAL INSPECTION/W/O RELEASE QC21 8.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion CLOGILILIY

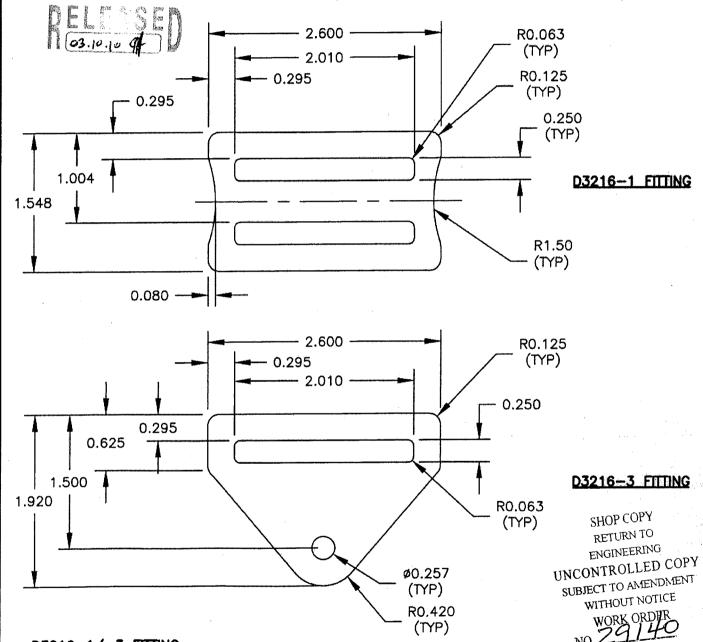
Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	legory:	NCF	R: Yes	No DQA	۸:	Date:	
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	STEP	Description of NC Section A	Corrective Action Section B			Verification		ation	Approval	Approval
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NOTE: Date & initial all entries



DESIGN	a DRAWN BY		OSPACE LTD ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.	REV. A
~	# #	D3216	SHEET 1 OF 1
DATE		TITLE	SCALE
03.09	.26	FITTING	1:1
A	03.09.26	NEW ISSUE	



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D3216-1/-3 FITTING

- 1) MATERIAL: AISI 304/316 PLATE, 0.125 THICK (REF DART SPEC. M304S11GA)
- FINISH: MOLECRO POLISH
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- BREAK ALL SHARP EDGES 0.005 TO 0.015

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DART AEROSPACE LTD		Work Order:	29140
		Part Number:	2011-1
Description: Fitting	* * * * * * * * * * * * * * * * * * * *	Fait Number.	
Inspection Dwg: 3216 NRe	v: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Artic	ile X	Proto	type
Drawing	Tolerance	Actual	Accept	Reject	Metho
Dimension	1 Olei ance	Dimension	1		Inspec

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	
2.600	11-0-010	2.608	1		vern	
2.010	+1-0.010	2.007	J		vern	
1.548	+1-0,010	1.553	1		YerN	
0. 250	+1-0:010	0.242	\		VEVN	
0.295	1-0.010	0.303	-\		Vern	
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Measured by:	Audited by:	Prototype Approval:	
Date: N 11 A 3	Date: 06/11/06	Date:	

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	L